


Air Permitting and Cogeneration-Strategies for Compliance While Reducing CO2 Emissions

Rich Erickson; Sr. VP – Energy & Sustainability Division
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Goals: Moving Towards Energy Self-Sufficiency and GHG Reduction

- Increase Process Energy Efficiency
- On-Site Energy Co-Generation
 - Biogas utilization
 - Increase anaerobic digestion efficiency
- Processing of restaurant trap grease & food waste
 - Increase biogas production
 - Conversion to Biogas: widely used in Europe; In US California is at the forefront.
 - Additional revenues (tipping fee)
- Reduce green house gas (GHG) emissions

Anaerobic Sludge Digestion

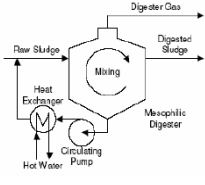
Biosolids (primary sludge & waste activated sludge) can be processed in anaerobic digesters where microorganisms stabilize them (in the absence of oxygen), reduce the mass and yields "biogas".

Biogas refers to a gas produced by the biological breakdown of organic matter in the absence of oxygen.

Typical digester gas composition: 60% methane & 40% carbon dioxide.

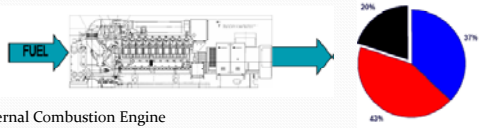
Biogas energy content: 600 BTU/ft³

Note: Natural Gas Energy content is 1,000 BTU/ft³



Biogas Utilization

Cogeneration is the **simultaneous production** of useable heat and electrical power from a single fuel source in one piece of equipment. It is referred to as Combined Heat & Power (CHP).



Internal Combustion Engine
Fuel Cell
Micro-turbine
Gas Turbine
Steam Turbine
Rankine Engine

Energy Type	Percentage
Electricity	20%
Recovered Heat	43%
Non-Recoverable	37%

Air Permitting Issues

- New Jersey – with its poor air quality – has many restrictions on the emissions from combustion and power generation.
 - Commercial Power Generation Plants (Combustion) – have significant air pollution controls in place
 - NO_x is a significant concern, but so are SO_x, Formaldehyde, VOCs and others.
 - May require gas pretreatment (Siloxanes? Sulfides?)

Air Permitting Issues

- Compliance with air permitting requirements for a WWTP with a biogas cogeneration system is complicated
- NJDEP may require exhaust stream testing or continuous monitoring of the exhaust stream to ensure compliance. This can result in significant laboratory testing fees
- If you aren't already, your facility may become a MAJOR FACILITY
- This means a Facility-wide Operating Permit (Title V)
- ENFORCEMENT!!!
- REPORTING!!!

**Anaerobic Digestion & Co-Generation
GHG Reductions**

- Anaerobic digesters make several contributions to climate change mitigation:
 - Methane is a potent GHG with a global warming potential 23-25 times that of CO₂.
 - When biogas is combusted, methane is converted into CO₂ and water, resulting in a net GHG emissions reduction.

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**Anaerobic Digestion & Co-Generation
GHG Reductions**

- Anaerobic digesters make several contributions to climate change mitigation:
 - Displacement of fossil fuel-based energy that occurs when biogas is used to produce heat or electricity
 - GHG emissions are also reduced when the nutrient-rich digestate created from anaerobic digestion is used to displace fossil-fuel based fertilizers
 - BSG experience - 100 MGD plant had a REDUCTION of 52,000 TPY GHG (CO₂ eq)

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Maximize the Benefits - FOG

- Fats, Oils and Grease
- Processing of restaurant trap grease & food waste
 - Increase biogas production
 - Conversion to Biogas: widely used in Europe; In US California is at the forefront.
 - Every step has a corresponding GHG reduction; clean-ups, transportation, disposal
 - Additional revenues (tipping fee)

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**Fats Oil & Grease (FOG) + or Food Waste
Energy Potential**

75% H₂O

25% Total Solids

85% volatile solids (VS)

15% fixed solids (FS)

VS + A.D. = CH₄ + CO₂

RENEWABLE ENERGY!!!

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Maximize the Benefits - FOG

- Municipalities currently spend anywhere from \$10,000 per year to as much as \$50-100,000 per year for cleaning up blockages from grease clogs in gravity fed wastewater lines. By creating a value to the grease trap wastes, BSG believes facilities can reduce this burden while also saving local businesses money by reducing the cost associated with proper grease trap maintenance.

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GHG Reductions - FOG

- Increase biogas production = Increased onsite energy production via the cogeneration system = increased energy savings and carbon off-set
- Benefit participating municipalities (by reducing grease clogging and maintenance costs)

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GHG Reductions - FOG

- Cut the costs of providing grease trap maintenance to local restaurants and businesses
- Will result in significant greenhouse gas reductions that could be potentially traded in the future.
- Additional revenue (via a tipping fee)

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Maximize the Benefits - Food Wastes

- Food waste is roughly equivalent to 18-30% of the municipal solid waste stream.
- In the US, more than 30 million tons of food waste are sent to landfills annually, and less than 3% is diverted from landfills, according to the U.S. EPA.

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Maximize the Benefits - Food Wastes

- Food waste in landfills =
 - No Resource Recovery
 - Early uncontrolled CO₂ and methane emissions
 - Capture of landfill biogas is less efficient than from an enclosed digester

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U.S.E.P.A. – Hierarchy of Food Waste

Source Reduction
Feed Hungry People
Feed Animals
Industrial Uses
Composting
Landfill/Incineration

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Biogas Yield of Various Organic Materials

Material	Yield (m3 gas/ton)
Residual fats	660
Rape seed cake	550
Floated fats	400
Food waste	220
Corn silage	202
Grass silage 1, Cut	195
Corn silage (paste)	170
Brewers' grain	129
Bio waste bio-bin	120
Green waste	110
Grass 1, Cut	102
Sugar beet silage	90
Vinasse	80
Beets	75
Fooder beet	70
Whey	55
Poultry	35
Pig manure	35
Cattle manure	25

Courtesy of M-Con Bio and Farmatic biotech energy ag

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This? (Landfill)

Or This? - Food Waste Digester



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Maximize the Benefits - Food Wastes

- Evaluating types of food/organic wastes for anaerobic digestion for additional biogas and energy production instead of disposing food waste in municipal landfills - the potential result?:
 - Potentially significant increases in methane and renewable energy production
 - Significant greenhouse gas reductions
 - Additional Tipping fees & disposal cost savings to the participating municipalities and Counties

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CONCLUSIONS

- Anaerobic digestion/Co-generation has the potential to:
 - Recover the energy value of organic wastes
 - Potentially significant increases in methane and renewable energy production
 - Develop new revenue sources
 - Save landfill space
 - Reduce waste disposal costs
 - Significant greenhouse gas reductions

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QUESTIONS?

Richard Erickson –Birdsall Services Group

RErickson@Birdsall.com

908-497-8900 x 6175

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